

**Excess Flow Valves** 



XVH Series Excess Flow Valves act as flow switches that automatically close when a flow spike occurs, preventing uncontrolled release of system fluid. The XVH Series is available in automatic and manual reset versions, depending on system requirements. Automatic reset XVH Series have an "anti-clog" wire which increases reliability by preventing a build up of system fluid in the bleed port. The XVH Series are high pressure (0 to 6000 psig [414 bar]), high performance, quick acting, zero leakage, low maintenance excess flow valves that will help provide . a reliable and safe working environment.

- Lower cost
- Versatile
- Reliable
- Safety
- Flexible

### **Features**

### **Automatic reset**

• The bleed vent allows the valve to automatically reset

### Manual reset

• Zero leakage: the valve must be manually reset

## **Colored ring bands**

• Visual identification of valve type, trip range and seal material

### O-ring or metal seat

• Can be used with any liquid or gas service

### Various body materials

Can be used with any liquid or gas service

### Various end connections

• Can be assembled in any system or application

### Spring-loaded poppet

• Can be mounted in any orientation

## Anti-clog wire

Prevents clogging of bleed port

## **Technical Data**

| BODY MATERIAL*  | 316 stainless steel, brass, Monel®,               |  |  |
|---|---|--|--|
|   | Hastelloy® C-276,                                 |  |  |
| TEMPERATURE RANGE                                     | -320° to +900° F (-196° to +482° C)               |  |  |
| <b>OPERATING PRESSURE</b> Zero to 6000 psig (414 bar) |   |  |  |
| LEAKAGE RATE  | • External: zero leak                             |  |  |
|   | <ul> <li>Internal soft seat: zero leak</li> </ul> |  |  |
| FLOW/TRIP POINT RANGES                                | Low, standard/low, medium, and high               |  |  |

<sup>\*</sup> Consult factory for other materials

### **HOKE Incorporated**

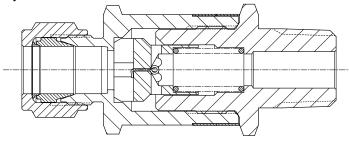
405 Centura Court • PO Box 4866 (29305) • Spartanburg, SC 29303 Phone (864) 574-7966 Fax (864) 587-5608 www.hoke.com • sales@hoke.com



## **How It Works**

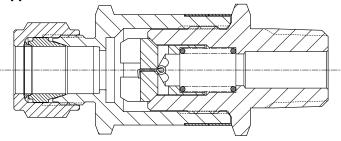
Excess Flow Valves are designed to limit flow of fluid to a predetermined rate. When flow reaches a predetermined rate the poppet will close, limiting or stopping flow. When pressure is equalized across the valve, the poppet will reset to the open position.

### **Open Position**



The spring holds the poppet in the open position during normal flow. When flow increases to the predetermined rate or trip point, the poppet will close.

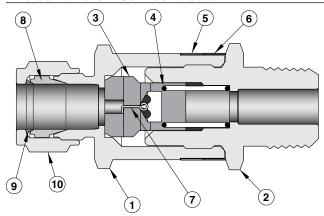
### **Tripped Position**



**Automatic Reset** The poppet will remain in the tripped position until system pressure becomes equal across the poppet. The bleed orifice in the poppet will allow the pressure to slowly equalize across the valve if the downstream line is closed or repaired. When the pressure becomes equal, the spring will then reset the poppet to the open position, allowing normal flow.

**Manual Reset** The poppet will remain in the tripped position with zero leakage and zero flow until pressure is manually equalized across the poppet. When the pressure becomes equal, the spring will then reset the poppet to the open position, allowing normal flow.

## **Materials of Construction**



|    | PART                                       | STANDARD MATERIAL<br>(OTHERS AVAILABLE ON REQUEST)           |  |  |  |
|----|--|--|--|--|--|
| 1  | Body* (outlet) 316 stainless steel         |  |  |  |  |
| 2  | 2 End adapter* (inlet) 316 stainless steel |  |  |  |  |
| 3  | Poppet*                                    | 316 stainless steel  |  |  |  |
| 4  | Spring*                                    | 302 stainless steel<br>Inconel® with –25, –65, and –00 seals |  |  |  |
| 5  | O-ring band                                | Anodized aluminum  |  |  |  |
| 6  | 5 Part number band Anodized aluminum       |  |  |  |  |
| 7  | Anti-clog wire*                            | 302 stainless steel  |  |  |  |
| 8  | Front ferrule*                             | 316 stainless steel  |  |  |  |
| 9  | Rear ferrule                               | 316 stainless steel  |  |  |  |
| 10 | Nut  | 316 stainless steel  |  |  |  |
|    |  |  |  |  |  |

<sup>\*</sup> Wetted component

## **Operating Temperatures**

### Soft Seal, Manual Reset Valve

|             |                    |        | TEMPERATURE   |               |
|-------------|--------------------|--------|---------------|---------------|
| O-RING CODE | O-RING MATERIAL    | COLOR  | °F            | °C            |
| -25         | Chemraz®           | Olive  | -20° to +425° | -29° to +218° |
| -32         | Viton®             | Blue   | -20° to +400° | -29° to +204° |
| -53         | Neoprene           | Red    | -40° to +250° | -40° to +121° |
| -62         | Ethylene propylene | Purple | -65° to +300° | -54° to +149° |
| -64         | Fluorosilicone     | Black  | -80° to +350° | -62° to +177° |
| -65         | Kalrez®            | Olive  | -40° to +550° | -40° to +288° |
| <b>-77</b>  | Buna N             | Green  | -65° to +275° | -54° to +135° |

### **Metal Seal, Automatic Reset Valve**

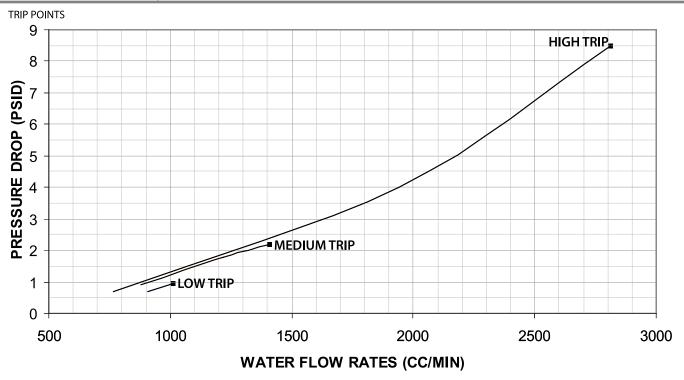
|             |                 |       | TEMPERATURE    |                |  |
|-------------|-----------------|-------|----------------|----------------|--|
| O-RING CODE | O-RING MATERIAL | COLOR | °F             | °C             |  |
| -00         | _               | Gold  | -320° to +900° | -196° to +482° |  |



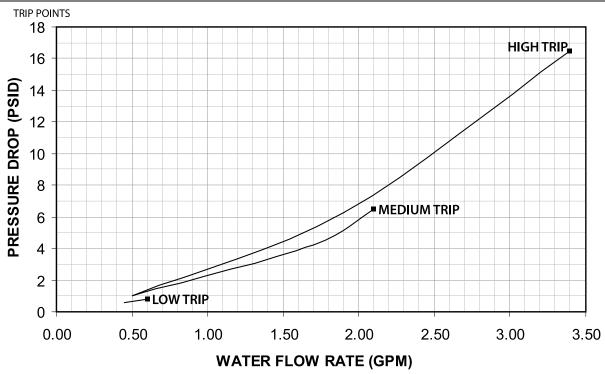
### Water Flow Rates: Low

Using the graphs below, look up your desired normal flow rate (including normal surges) on the X axis. Read vertically on the graph to the CV line and then left on the graph from the CV line to the pressure drop. Then select a valve and trip range higher than normal expected flow. For example: With a normal flow rate of 1010 cc/minute, a 1/4" valve (XVH-4) will have a pressure drop of approximately 1 psi. Selecting a ¼" valve with a medium trip option, the valve will close when the flow reaches 1.5 GPM and a pressure drop of approximately 2.2 psi.

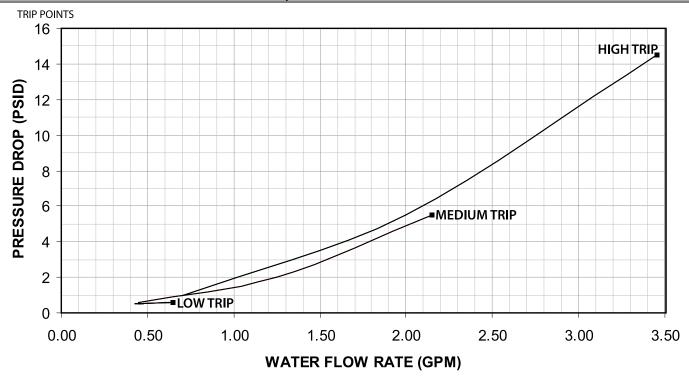
#### Water Flow – Low Inlet/Outlet Size = 1/4"



#### Inlet/Outlet Sizes = 3/8", 6mm Water Flow - Low

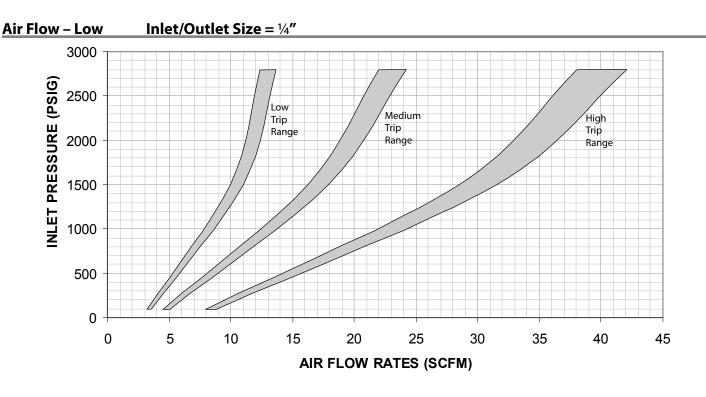


## Water Flow – Low Inlet/Outlet Sizes = $\frac{1}{2}$ ", 8mm

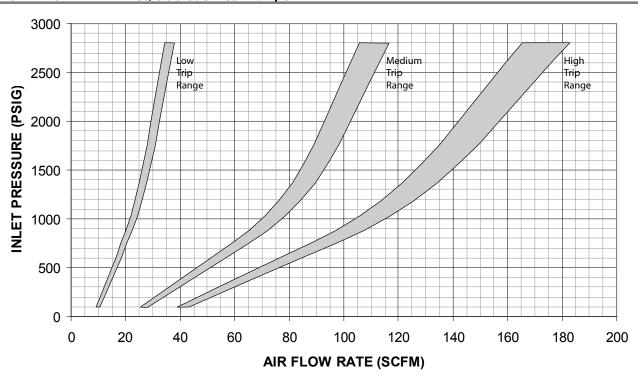


## Air Flow Rates - Low

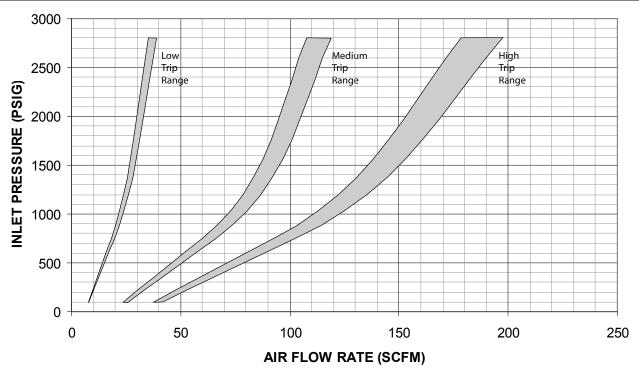
Using the graphs below, find the intersection of your normal flow rate (including normal surges) and the inlet pressure of the excess flow valve. From there, move to the right on the graph and select a valve with a trip range greater than your normal flow. For example: reading the chart below, if normal flow is 8 scfm and the inlet pressure is 400 psig, you would select a ¼″ valve with a high trip range.



#### Inlet/Outlet Sizes = 3/8", 6mm Air Flow – Low



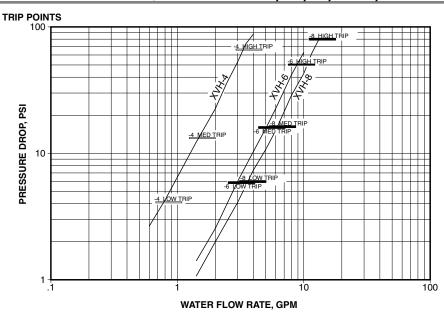
#### Inlet/Outlet Sizes = $\frac{1}{2}$ ", 8mm Air Flow - Low



## Water Flow Rates: Standard

Using the graph below, look up your desired normal flow rate (including normal surges) on the X axis. Read vertically on the graph to the Cv line and then left on the graph from the Cv line to the pressure drop. Then select a valve and trip range higher than normal expected flow. For example: With a normal flow rate of 1 GPM, a ¼″ valve (XVH-4) will have a pressure drop of approximately 6.5 psi. Selecting a ¼″ valve with a medium trip option, the valve will close when the flow reaches 1.5 GPM and a pressure drop of approximately 15 psi.

## Water Flow – Standard Inlet/Outlet Sizes = $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ ", 6mm, 8mm

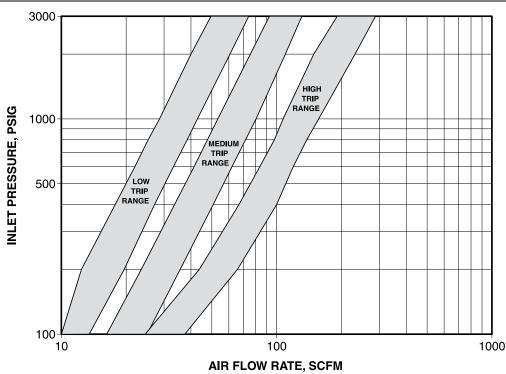


### Note: XVH-4 is inlet/outlet size of 1/4" XVH-6 is inlet/outlet size of 3/8", 6mm XVH-8 is inlet/outlet size of 1/2", 8mm

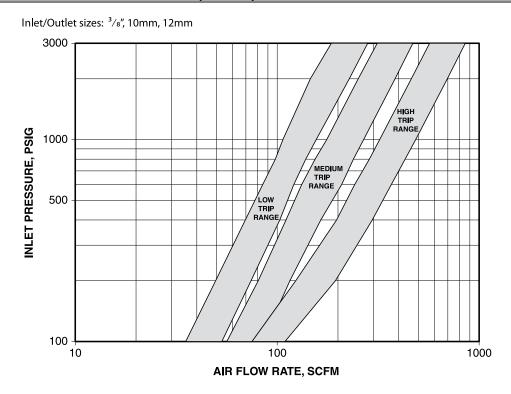
## Air Flow Rates - Standard

Using the graphs below, find the intersection of your normal flow rate (including normal surges) and the inlet pressure of the excess flow valve. From there, move to the right on the graph and select a valve with a trip range greater than your normal flow. For example: reading the chart below, if normal flow is 20 scfm and the inlet pressure is 200 psig, you would select a ¼″ valve with a medium trip range.

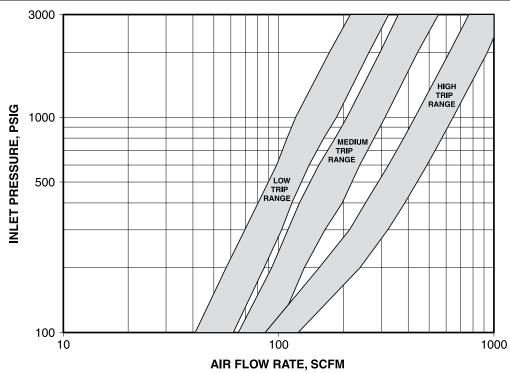
## Air Flow - Standard Inlet/Outlet Sizes = 1/4", 6mm, 8mm



## Air Flow - Standard Inlet/Outlet Sizes = 3/8", 10mm, 12mm



## Air Flow - Standard Inlet/Outlet Sizes = 1/2", 14mm



#### How to Order XVH Y 08 M 08 G 00 100 A O H Standard items in bold **CLEANING OPTIONS BODY MATERIAL-**O Standard Y 316 stainless steel (standard) B Brass B Oxygen cleaning D NACE compliant M Monel® H Hastelloy® C-276 **BAND OPTIONS** INLET SIZE -A Standard 04 1/4" (standard) Y Corrosive atmosphere 06 6mm, 3/8" (standard) TRIP POINT 08 8mm, 1/2" (standard) Standard Flow 10 10mm 100 Low 12 12mm 200 Medium 14 14mm 300 High (standard) INLET STYLE -Low Flow **G** Gyrolok® tube fitting (standard) 010 Low A Gyrolok® tube adapter (standard) 020 Medium Z Gyrolok® tube fitting, metric 030 High W Gyrolok® tube adapter, metric O-RING MATERIAL S Male SAE R Female SAE Automatic Reset L Male British parallel pipe 00 No O-ring (metal-to-metal seat) K Female British parallel pipe Manual Reset M Male NPT (standard) 25 Chemraz® F Female NPT (standard) 32 Viton® Q Male British tapered pipe 53 Neoprene P Female British tapered pipe 62 Ethylene propylene 64 Fluorosilicone **OUTLET SIZE -**65 Kalrez® 04 1/4" (standard) 77 Buna N (not for oxygen service) 06 6mm, 3/8" (standard) 08 8mm, 1/2" (standard) **OUTLET STYLE** 10 10mm **G** Gyrolok® tube fitting (standard) 12 12mm A Gyrolok® tube adapter (standard) 14 14mm Z Gyrolok® tube fitting, metric

Note: Inlet and outlet fittings can be the same or mixed sizes and styles.

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W Gyrolok® tube adapter, metric

L Male British parallel pipe
 K Female British parallel pipe
 M Male NPT\* (standard)
 F Female NPT\* (standard)
 Q Male British tapered pipe
 P Female British tapered pipe

S Male SAE R Female SAE